

What is Claimed:

1 1. A boule for use in fabricating microchannel plates, the boule
2 including:

3 a hollow glass tube formed of non-etchable glass having a plurality of flat
4 inner surfaces, each surface is generally planar and extends generally parallel to
5 the longitudinal axis of the tube.

1 2. The boule of claim 1 further including:

2 a plurality of optical fibers, each said optical fibers having a cladding layer
3 formed of a non-etchable material and a core formed of etchable material, and a
4 plurality of support rods formed of non-etchable material located between the flat
5 inner surfaces and the optical fibers.

1 3. The boule of claim 1 wherein the packing tube has at least 8 flat
2 inner surfaces.

1 4. The boule of claim 1 wherein the packing tube has 12 flat surfaces.

1 5. The boule of claim 1 wherein the width of the flat surfaces vary.

1 6. The boule of claim 1 wherein the width of each of a first plurality
2 of flat surfaces has a first dimension and the width of each of a second plurality of
3 flat surfaces has a second dimension different than the first dimension.

1 7. A boule in accordance with claim 6 wherein the first dimension is
2 smaller than the second dimension.

1 8. The boule of claim 2 wherein the fibers, rods and packing tube are
2 fused together.

1 9. The boule of claim 2 wherein the support rods have a cross-
2 sectional shape including a flat surface for engaging the flat inner surfaces of the
3 tube.

1 10. A microchannel plate formed from the boule of claim 8.

1 11. A method of forming a microchannel plate, said method
2 comprising the steps of:

3 providing a bundle of fibers wherein, each fiber has an etchable core
4 surrounded by a non-etchable cladding;

5 packing a plurality of said bundles into a hollow packing tube formed of
6 non-etchable material and which has a plurality of flat inner surfaces;

7 positioning a plurality of support rods between said fibers and said flat
8 inner surface to form a packed boule; and

9 fusing the fibers, packing tube and support rods.

1 12. The method of claim 11 wherein the glass tube has at least 8 flat
2 surfaces.

1 13. The method of claim 11 wherein the glass tube has 12 flat surfaces.

1 14. The method of claim 11 wherein the width of the flat surfaces
2 vary.

1 15. The method of claim 11 wherein the width of each a first plurality
2 of flat surfaces has a first dimension and the width of each of a second plurality of
3 flat surfaces has a second dimension different than the first dimension.

1 16. The method of claim 15 wherein the first dimension is small than
2 the second dimension.

1 17. The method of claim 11 wherein the support rods have a cross-
2 sectional shape including a flat surface and wherein at least some of the flat
3 surfaces of the support rods engage the flat inner surfaces of the tube.

1 18. The microchannel plate formed by the method claim 11.